SANITANK
HEAVY DUTY SEPTIC TANK

ASSEMBLY INSTRUCTIONS

01 Check and Prepare all the tools and components of the Sanitank Septic Tank:

Lower Shell

Upper Shell

Partitions (x2)

Transfer Pipes (x2)

Cover
1000L = Small x2, Medium x1
1500L = Small x 2, Medium x1
2000L = Small x1, Medium x1, Large x1

Sealing Rubber Rings

Bolts and Nuts
1000L = 48pcs
1500L = 52pcs
2000L = 64pcs

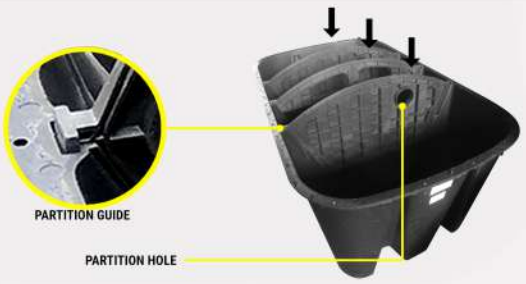
Anti leak sealing tape

Tools required for assembly

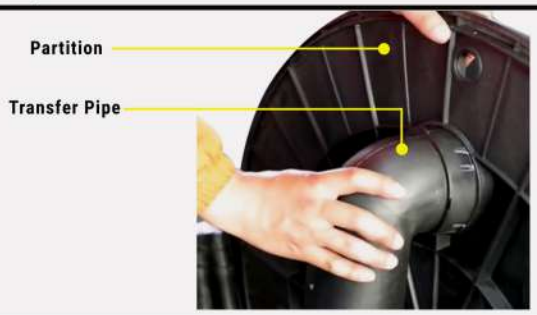
14mm Wrench

Drill and 4 inch Hole Saw
(optional, a knife can also be used to cut the pre-marked inlet and outlet holes)

02 Place Partitions in slots provided in the Lower Shell of the Septic Tank, make sure the partition guide (Fig 1) is properly slotted in the groove.



03 Connect Transfer Pipes in the holes provided in the face of both Partitions



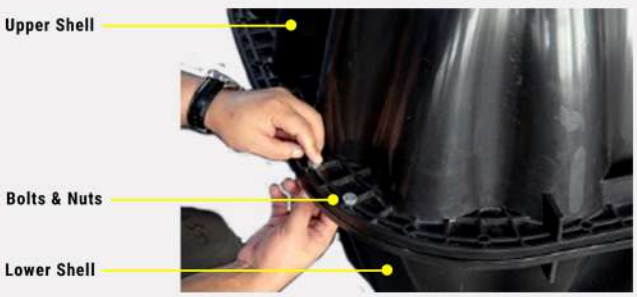
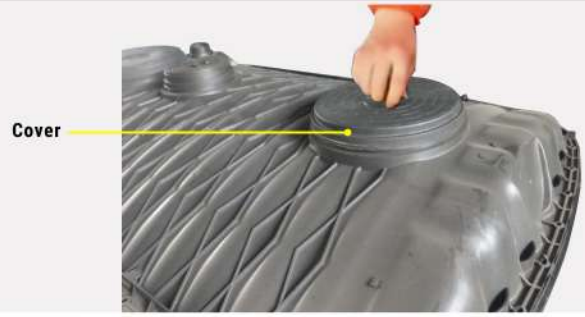
04 Drill or Cut away the inlet and outlet of the Sanitank and place the Sealing Rubber Rings in each hole.

Note:

1. Find the pre-marked circles as a guide for the inlet and outlet holes, they are located both in the side and the front of the Sanitank Septic tank, choose what best conforms to your desired piping layout
2. Note that there are two pre-marked circles, the UPPER circle is for the INLET and the LOWER circle is for the OUTLET.
3. INLET must always be drilled (or cut) CLOSE TO THE AIRVENT

05 Place the provided Sealing Tape on Each side of the lower body.

06 Align the Upper Shell on top of the Lower Shell, sandwiching the Sealing Tape in between, fasten with provided Bolts and Nuts, tighten



07 Place provided Covers on top of the Sanitank Septic Tank.